

## Frese ALPHA cartridges

### Application

Frese ALPHA cartridges is used in heating and cooling systems for the distribution of flow in various sections of the system.

The dynamic balancing valve ensures easy and reliable balancing of the system, regardless of any fluctuations in the differential pressure of the system.

Frese ALPHA cartridges limits maximum flow in the system, and ensures the most economical operation.

Can be used in both variable and constant flow systems.

From small size valves (DN15) to big wafer types (DN800), from small heating units to district cooling applications, there is a Frese ALPHA Cartridge that guarantee the specified flow.



### Benefits

- Quick and easy selection as only flow data are required.
- Security that the specified flow will not be exceeded.
- Easy to install according to pre-defined flow.
- Minimized commissioning time due to automatic balancing of the system.
- High comfort for the end-users due to right balance of the hydraulic system.
- The valves automatically find the hydraulic balance regardless of pressure fluctuations in the system.
- No main circuit or branch balancing valves needed in the system.
- Improved response to water hammer due to the shock absorption by the rubber diaphragm of the cartridge.

### Features

- Removable cartridge solution simplifies flushing procedure
- No minimum straight pipe lengths required before or after the valve.
- Built-in optional P/T plugs for needle system.
- Minimized friction and noise due to the patented cartridge design based on the metal-rubber diaphragm-metal contact.

## Frese ALPHA cartridges

### Function Frese ALPHA

The following applies to all flow control valves:

$$Q = Kv * \sqrt{\Delta p}$$

$Q$  = Flow ( $\text{m}^3/\text{h}$ )

$Kv$  = Opening area

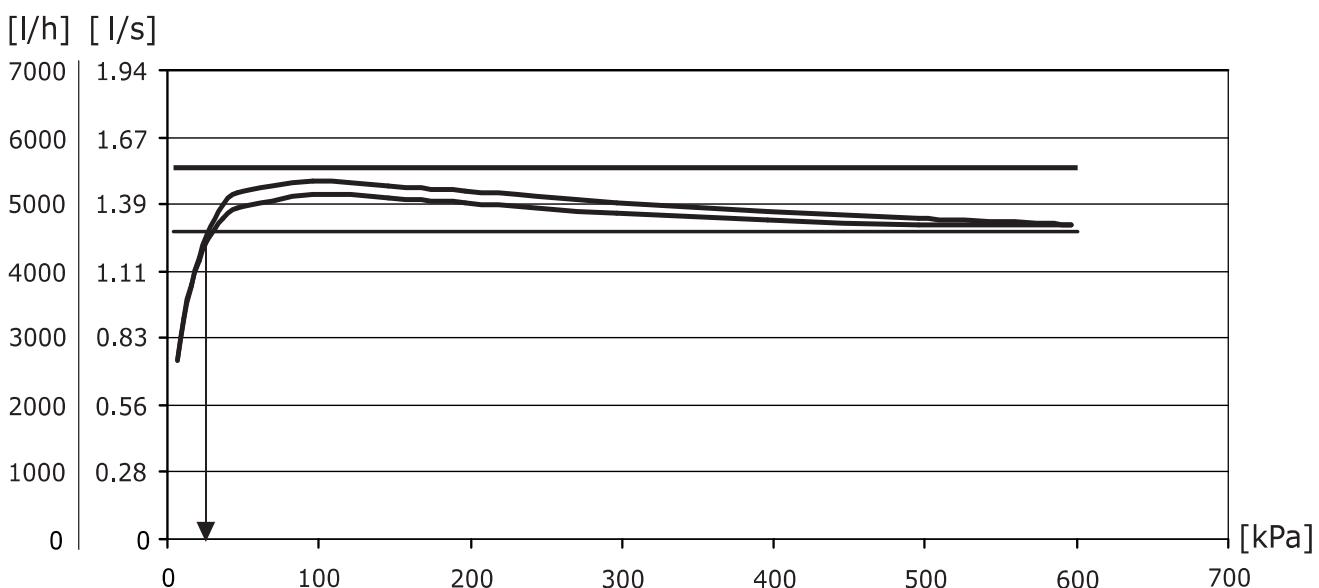
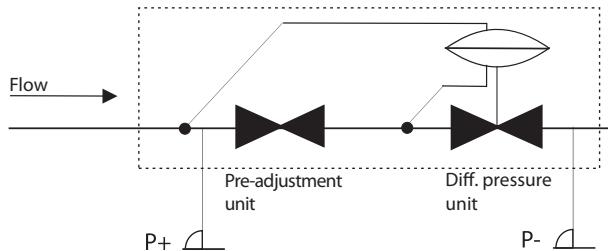
$\Delta p$  = Differential pressure (Bar)

The Frese ALPHA cartridges, react to pressure fluctuations so that the differential pressure across the pre-adjustment unit is kept constant.

In that way a max. flow limit is ensured in accordance with the design.

### Simplified outline ALPHA

#### Frese ALPHA valve



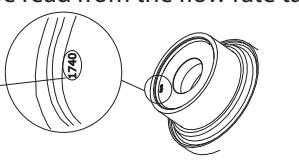
*Schematic view of the flow development for cartridge type 40, Frese no. 49-44176. Nominal flow 1.388 l/s / 4.816 l/h. The cartridge enters the pressure range at 23 kPa and maintains the flow at a constant level all the way till 600 kPa.*

### Indication of flow rate and pressure

#### Type 10/11/30/40/50/60

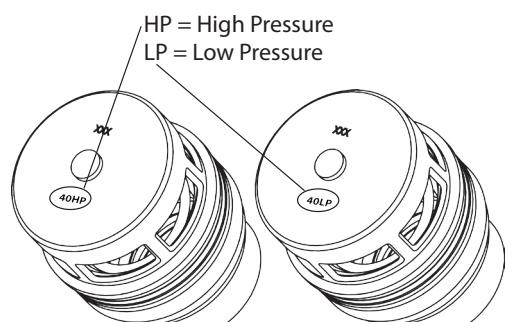
The four-digit number on the orifice plate is identical with the last four digits of the Frese product code. The cartridge can be identified by this number and the corresponding flow rate can be read from the flow rate tables.

| High Pressure<br>Frese no. | Flow<br>[gpm] | Flow<br>[l/s] | Min.<br>$\Delta p$<br>[kPa] |
|----------------------------|---------------|---------------|-----------------------------|
| 49-11740                   | 3.52          | 0.222         | 16                          |
| 49-11745                   | 3.83          | 0.242         | 19                          |
| 49-11750                   | 4.12          | 0.260         | 21                          |



49= High Pressure  
50= Low Pressure

| High Pressure<br>Frese no. | Flow<br>[gpm] | Flow<br>[l/s] | Min.<br>$\Delta p$<br>[kPa] |
|----------------------------|---------------|---------------|-----------------------------|
| 49-20700                   | 4.49          | 0.283         | 22                          |
| 49-20740                   | 4.76          | 0.300         | 22                          |
| 49-20770                   | 5.26          | 0.332         | 22                          |



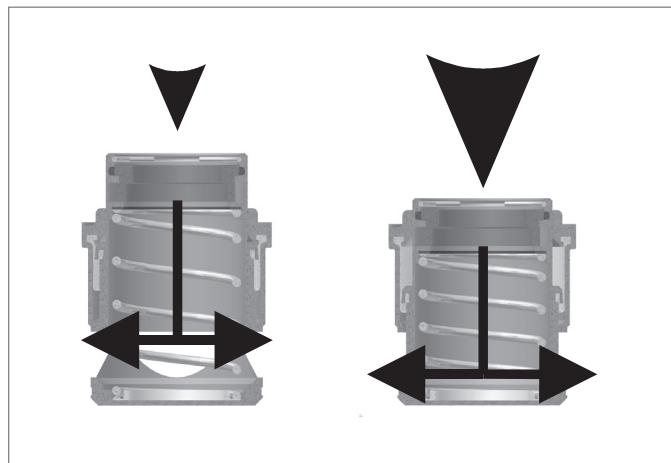
#### Type 20

The four-digit number on the orifice plate for Type 20 cartridges is identical with the first four digits of the product code after the dash sign. For example 49-20740.

## Frese ALPHA cartridges

### Cartridge operation

When the pressure increases the spring will be compressed and thereby the piston will reduce the outlet area and vice versa. The result is a constant flow rate through the valve, independent of pressure fluctuations.



### Flow calculation

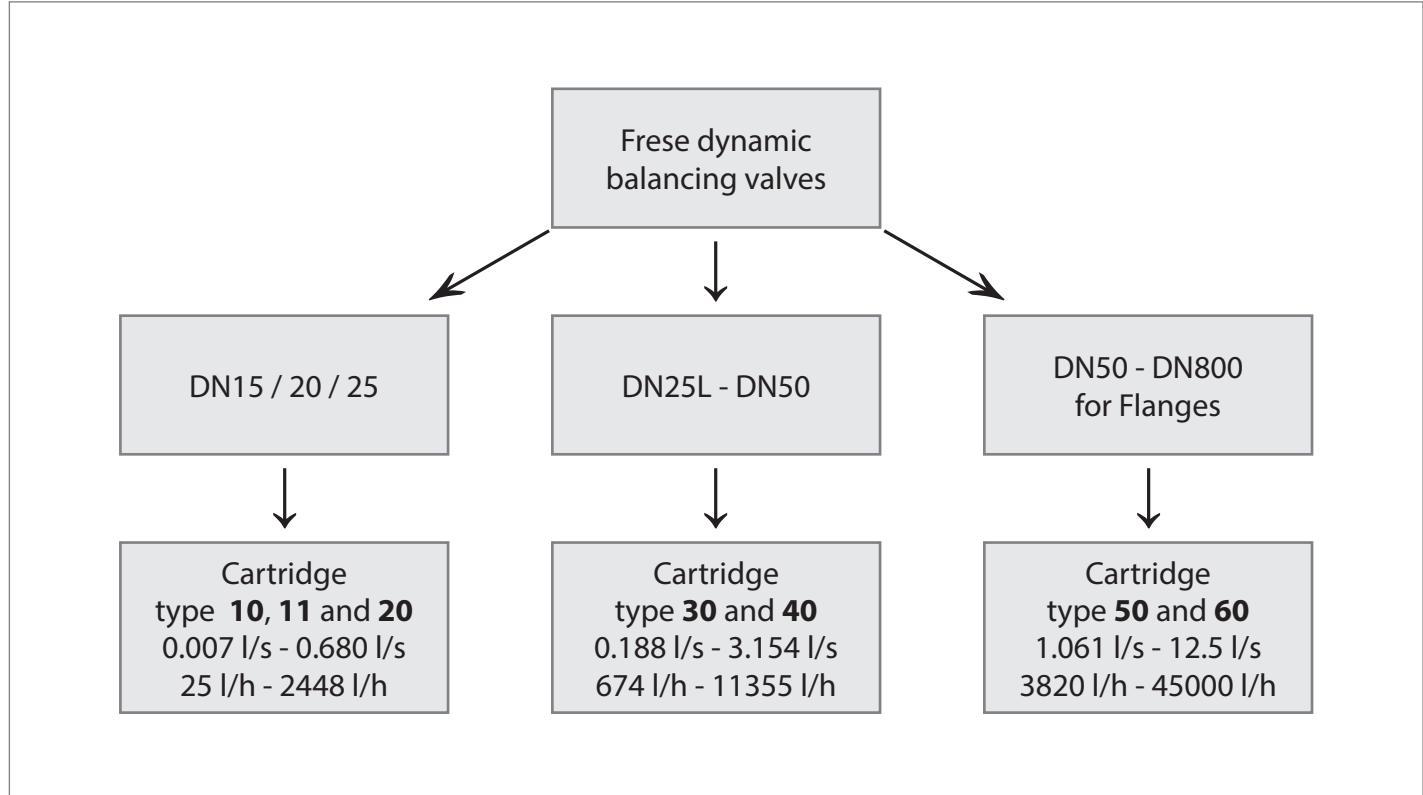
The flow through the valve can be identified by measuring the differential pressure ( $\Delta p$ ) across the valve:

If the measured differential pressure is above the minimum  $\Delta p$ , the flow is the one stated on the graph for the valve.

If the measured differential pressure is below the minimum  $\Delta p$ , the flow can be found by using the formulas below.

#### Flow Calculation

|   |                                 |
|---|---------------------------------|
| $Q = Kv \cdot \sqrt{\Delta p}$            | $Q = m^3/h$<br>$\Delta p = Bar$ |
| $Q = Kv \cdot 100 \cdot \sqrt{\Delta p}$  | $Q = l/h$<br>$\Delta p = kPa$   |
| $Q = \frac{Kv}{36} \cdot \sqrt{\Delta p}$ | $Q = l/s$<br>$\Delta p = kPa$   |

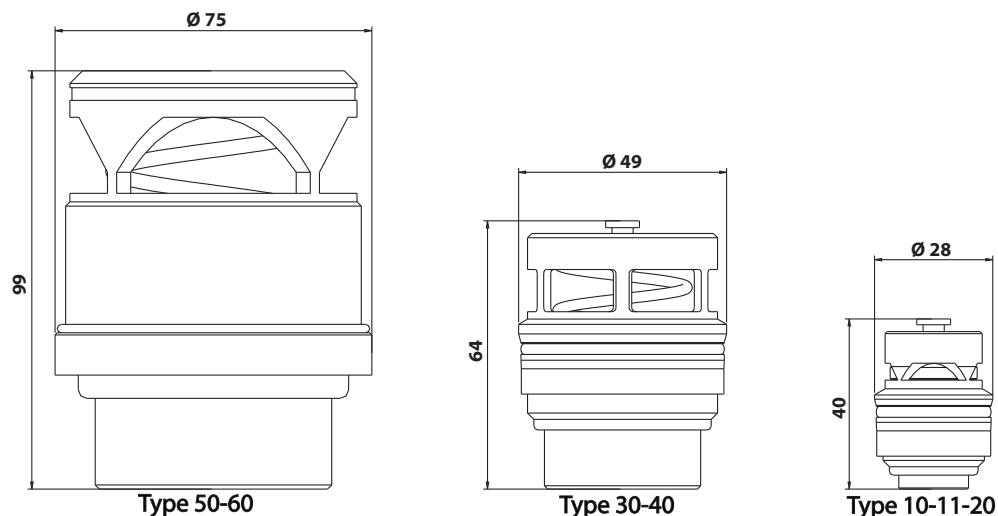


## Frese ALPHA cartridges

### Technical data

|                            |   |
|----------------------------|---|
| <b>Cartridge Material:</b> | DZR Brass CW602N<br>AISI 304 (Wafer cartridges)   |
| <b>O-rings:</b>            | EPDM 281  |
| <b>Spring:</b>             | Stainless Steel 1.4310 (Low pressure & High pressure cartridges)<br>AISI 316 (Wafer cartridges) |
| <b>Diaphragm:</b>          | HNBR (Low pressure cartridges)<br>HNBR reinforced (High pressure cartridges)                    |
| <b>Medium Temperature:</b> | -20 to + 120°C  |

### Dimensions



### Specification text

#### High pressure cartridges

##### DN15 - DN50:

The cartridge (for automatic balancing valve) should be made of brass; There should be only one differential pressure control range up to 600kPa; The flow rate should be defined by replaceable orifice plate. The diaphragm should be made of reinforced HNBR, the O-rings should be made of EPDM.

#### Low pressure cartridges

##### DN15 - DN50:

The cartridge (for automatic balancing valve) should be made of brass; There should be only one differential pressure control range up to 350kPa; The flow rate should be defined by replaceable orifice plate. The diaphragm should be made of HNBR; the O-rings should be made of EPDM. The cartridge can be identified by means of this number and the corresponding flow rate can be read from the above flow rate tables.

#### High pressure cartridges

##### DN50 - DN800:

The cartridge for automatic balancing valve (flanged housing) should be made of stainless steel; There should be only one differential pressure control range up to 600kPa; The flow rate should be defined by replaceable orifice plate. The diaphragm should be made of reinforced HNBR, the O-rings should be made of EPDM.

## Frese ALPHA cartridges

### Cartridges for valves from DN15-DN25

#### Cartridge type 10

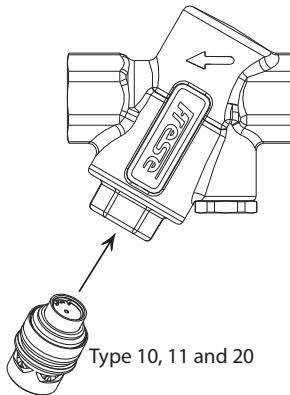
| High Pressure<br>Frese no.<br>Max. Δp 600 kPa | Low Pressure<br>Frese no.<br>Max. Δp 350 kPa | Flow<br>[l/h] | Flow<br>[l/s] | Flow<br>[gpm] | Min.<br>ΔP<br>[kPa] | Kv   |
|---|--|---------------|---------------|---------------|---------------------|------|
|   | 50-111150                                    | 25            | 0.007         | 0.11          | 7                   | 0,09 |
|   | 50-111170                                    | 36            | 0.010         | 0.15          | 7                   | 0,14 |
|   | 50-111190                                    | 43            | 0.012         | 0.20          | 7                   | 0,16 |
| 49-11210                                      | 50-11210                                     | 55            | 0.015         | 0.24          | 7                   | 0,21 |
| 49-11230                                      | 50-11230                                     | 75            | 0.021         | 0.33          | 8                   | 0,27 |
| 49-11260                                      | 50-11260                                     | 84            | 0.024         | 0.39          | 9                   | 0,28 |
| 49-11290                                      | 50-11290                                     | 104           | 0.029         | 0.46          | 10                  | 0,33 |
| 49-11300                                      | 50-11300                                     | 114           | 0.032         | 0.50          | 10                  | 0,36 |
| 49-11320                                      | 50-11320                                     | 129           | 0.036         | 0.57          | 11                  | 0,39 |
| 49-11350                                      | 50-11350                                     | 154           | 0.043         | 0.68          | 11                  | 0,46 |
| 49-11370                                      | 50-11370                                     | 175           | 0.049         | 0.77          | 12                  | 0,51 |
| 49-11400                                      | 50-11400                                     | 204           | 0.057         | 0.90          | 12                  | 0,59 |
| 49-11430                                      | 50-11430                                     | 241           | 0.067         | 1.06          | 12                  | 0,70 |
| 49-11460                                      | 50-11460                                     | 279           | 0.078         | 1.23          | 12                  | 0,81 |
| 49-11490                                      | 50-11490                                     | 320           | 0.089         | 1.41          | 13                  | 0,89 |
| 49-11510                                      | 50-11510                                     | 350           | 0.097         | 1.54          | 13                  | 0,97 |
| 49-11540                                      | 50-11540                                     | 400           | 0.111         | 1.76          | 13                  | 1,11 |
| 49-11570                                      | 50-11570                                     | 477           | 0.132         | 2.10          | 14                  | 1,27 |
| 49-11620                                      | 50-11620                                     | 545           | 0.151         | 2.40          | 14                  | 1,46 |

#### Cartridge type 11

|          |          |     |       |      |    |      |
|----------|----------|-----|-------|------|----|------|
| 49-11725 | 50-11725 | 615 | 0.171 | 2.71 | 14 | 1,64 |
| 49-11730 | 50-11730 | 670 | 0.186 | 2.95 | 14 | 1,79 |
| 49-11735 | 50-11735 | 736 | 0.204 | 3.24 | 14 | 1,97 |
| 49-11740 | 50-11740 | 799 | 0.222 | 3.52 | 16 | 2,00 |
| 49-11745 | 50-11745 | 870 | 0.242 | 3.83 | 19 | 2,00 |
| 49-11750 | 50-11750 | 936 | 0.260 | 4.12 | 21 | 2,04 |

#### Cartridge type 20

|          |          |      |       |       |    |      |
|----------|----------|------|-------|-------|----|------|
| 49-20700 | 50-20700 | 1020 | 0.283 | 4.49  | 22 | 2,17 |
| 49-20740 | 50-20740 | 1081 | 0.300 | 4.76  | 22 | 2,30 |
| 49-20770 | 50-20770 | 1195 | 0.332 | 5.26  | 22 | 2,55 |
| 49-20820 | 50-20820 | 1335 | 0.371 | 5.88  | 23 | 2,78 |
| 49-20860 | 50-20860 | 1483 | 0.412 | 6.53  | 23 | 3,09 |
| 49-20880 | 50-20880 | 1581 | 0.439 | 6.96  | 23 | 3,30 |
| 49-20920 | 50-20920 | 1774 | 0.493 | 7.81  | 24 | 3,62 |
| 49-20940 | 50-20940 | 1833 | 0.509 | 8.07  | 24 | 3,74 |
| 49-20990 | 50-20990 | 2080 | 0.578 | 9.16  | 25 | 4,16 |
| 49-21030 | 50-21030 | 2251 | 0.625 | 9.91  | 26 | 4,41 |
| 49-21060 | 50-21060 | 2319 | 0.644 | 10.21 | 27 | 4,46 |
| 49-21090 | 50-21090 | 2448 | 0.680 | 10.78 | 28 | 4,63 |



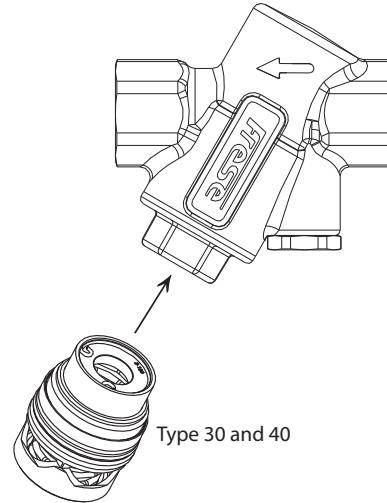
## Frese ALPHA cartridges

### Cartridges for valves from DN25L-DN50

| Cartridge type 30                             |  |               |               |               |                     |      |
|---|--|---------------|---------------|---------------|---------------------|------|
| High Pressure<br>Frese no.<br>Max. Δp 600 kPa | Low Pressure<br>Frese no.<br>Max. Δp 350 kPa | Flow<br>[l/h] | Flow<br>[l/s] | Flow<br>[gpm] | Min.<br>ΔP<br>[kPa] | Kv   |
| 49-33073                                      | 50-33073                                     | 674           | 0.188         | 2.97          | 12                  | 1,95 |
| 49-33082                                      | 50-33082                                     | 861           | 0.239         | 3.79          | 12                  | 2,49 |
| 49-33089                                      | 50-33089                                     | 1020          | 0.283         | 4.49          | 12                  | 2,94 |
| 49-33094                                      | 50-33094                                     | 1136          | 0.316         | 5.00          | 12                  | 3,28 |
| 49-33096                                      | 50-33096                                     | 1190          | 0.331         | 5.24          | 12                  | 3,44 |
| 49-33098                                      | 50-33098                                     | 1272          | 0.353         | 5.60          | 13                  | 3,53 |
| 49-33102                                      | 50-33102                                     | 1349          | 0.375         | 5.94          | 13                  | 3,74 |
| 49-33107                                      | 50-33107                                     | 1485          | 0.413         | 6.54          | 13                  | 4,12 |
| 49-33111                                      | 50-33111                                     | 1567          | 0.435         | 6.90          | 14                  | 4,19 |
| 49-33112                                      | 50-33112                                     | 1631          | 0.453         | 7.18          | 14                  | 4,36 |
| 49-33118                                      | 50-33118                                     | 1815          | 0.504         | 7.99          | 14                  | 4,85 |
| 49-33124                                      | 50-33124                                     | 2001          | 0.556         | 8.81          | 15                  | 5,17 |
| 49-33125                                      | 50-33125                                     | 2044          | 0.568         | 9.00          | 16                  | 5,11 |
| 49-33129                                      | 50-33129                                     | 2171          | 0.603         | 9.56          | 16                  | 5,43 |
| 49-33132                                      | 50-33132                                     | 2271          | 0.631         | 10.00         | 17                  | 5,51 |
| 49-33135                                      | 50-33135                                     | 2380          | 0.661         | 10.48         | 17                  | 5,77 |
| 49-33138                                      | 50-33138                                     | 2498          | 0.694         | 11.00         | 18                  | 5,89 |
| 49-33142                                      | 50-33142                                     | 2639          | 0.733         | 11.62         | 18                  | 6,22 |
| 49-33148                                      | 50-33148                                     | 2871          | 0.797         | 12.64         | 19                  | 6,59 |
| 49-33156                                      | 50-33156                                     | 3191          | 0.886         | 14.05         | 21                  | 6,96 |
| 49-33161                                      | 50-33161                                     | 3407          | 0.946         | 15.00         | 22                  | 7,26 |
| 49-33163                                      | 50-33163                                     | 3486          | 0.968         | 15.35         | 22                  | 7,43 |

### Cartridge type 40

|          |          |       |       |    |    |       |
|----------|----------|-------|-------|----|----|-------|
| 49-44148 | 50-44148 | 3634  | 1.009 | 16 | 20 | 8,13  |
| 49-44152 | 50-44152 | 3860  | 1.072 | 17 | 21 | 8,03  |
| 49-44156 | 50-44156 | 4088  | 1.136 | 18 | 21 | 8,92  |
| 49-44164 | 50-44164 | 4315  | 1.199 | 19 | 21 | 9,42  |
| 49-44168 | 50-44168 | 4542  | 1.262 | 20 | 22 | 9,68  |
| 49-44173 | 50-44173 | 4769  | 1.325 | 21 | 22 | 10,17 |
| 49-44176 | 50-44176 | 4996  | 1.388 | 22 | 23 | 10,42 |
| 49-44182 | 50-44182 | 5450  | 1.514 | 24 | 24 | 11,12 |
| 49-44191 | 50-44191 | 5905  | 1.640 | 26 | 25 | 11,81 |
| 49-44194 | 50-44194 | 6360  | 1.767 | 28 | 26 | 12,47 |
| 49-44200 | 50-44200 | 6813  | 1.893 | 30 | 27 | 13,11 |
| 49-44205 | 50-44205 | 7267  | 2.019 | 32 | 28 | 13,73 |
| 49-44211 | 50-44211 | 7721  | 2.145 | 34 | 30 | 14,10 |
| 49-44217 | 50-44217 | 8176  | 2.271 | 36 | 31 | 14,68 |
| 49-44222 | 50-44222 | 8630  | 2.397 | 38 | 33 | 15,02 |
| 49-44229 | 50-44229 | 9084  | 2.523 | 40 | 34 | 15,58 |
| 49-44235 | 50-44235 | 9538  | 2.650 | 42 | 36 | 15,90 |
| 49-44241 | 50-44241 | 9990  | 2.776 | 44 | 38 | 16,21 |
| 49-44248 | 50-44248 | 10445 | 2.902 | 46 | 40 | 16,51 |
| 49-44250 | 50-44250 | 10900 | 3.028 | 48 | 42 | 16,82 |
| 49-44262 | 50-44262 | 11355 | 3.154 | 50 | 44 | 17,12 |



Type 30 and 40

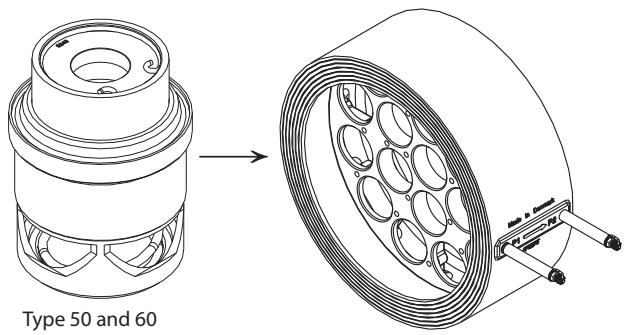
## Frese ALPHA cartridges

### Cartridges for valves from DN50-DN800

| Cartridge type 50                        |               |               |               |                     |      |
|--|---------------|---------------|---------------|---------------------|------|
| AISI 304<br>Frese no.<br>Max. Δp 600 kPa | Flow<br>[l/h] | Flow<br>[l/s] | Flow<br>[gpm] | Min.<br>ΔP<br>[kPa] | Kv   |
| 52-55179                                 | 3820          | 1.061         | 16.82         | 13                  | 10,6 |
| 52-55184                                 | 3931          | 1.092         | 17.31         | 13                  | 10,9 |
| 52-55189                                 | 4049          | 1.125         | 17.83         | 13                  | 11,2 |
| 52-55194                                 | 4199          | 1.167         | 18.49         | 13                  | 11,7 |
| 52-55200                                 | 4399          | 1.222         | 19.37         | 13                  | 12,2 |
| 52-55206                                 | 4640          | 1.289         | 20.43         | 14                  | 12,4 |
| 52-55213                                 | 4951          | 1.375         | 21.80         | 14                  | 13,2 |
| 52-55220                                 | 5310          | 1.475         | 23.38         | 14                  | 14,2 |
| 52-55227                                 | 5700          | 1.583         | 25.10         | 14                  | 15,2 |
| 52-55235                                 | 6209          | 1.725         | 27.34         | 14                  | 16,6 |
| 52-55243                                 | 6511          | 1.808         | 28.67         | 14                  | 17,4 |
| 52-55251                                 | 7081          | 1.967         | 31.18         | 14                  | 18,9 |
| 52-55260                                 | 7901          | 2.194         | 34.79         | 15                  | 20,4 |
| 52-55269                                 | 8900          | 2.472         | 39.19         | 16                  | 22,3 |
| 52-55279                                 | 10399         | 2.889         | 45.79         | 19                  | 23,9 |
| 52-55287                                 | 11355         | 3.154         | 50.00         | 22                  | 24,2 |
| 52-55292                                 | 12491         | 3.470         | 55.00         | 23                  | 26,1 |
| 52-55298                                 | 13399         | 3.722         | 59.00         | 24                  | 27,4 |
| 52-55303                                 | 14762         | 4.100         | 65.00         | 27                  | 28,4 |
| 52-55308                                 | 15999         | 4.444         | 70.45         | 29                  | 29,7 |

### Cartridge type 60

|           |       |        |        |    |      |
|-----------|-------|--------|--------|----|------|
| 52-66285  | 17037 | 4.733  | 75.02  | 34 | 29,2 |
| 52-66292  | 18148 | 5.041  | 79.91  | 34 | 31,1 |
| 52-66301  | 18797 | 5.221  | 82.77  | 35 | 31,8 |
| 52-66305  | 19467 | 5.408  | 85.72  | 35 | 32,9 |
| 52-66312  | 20464 | 5.684  | 90.11  | 35 | 34,6 |
| 52-66319  | 21527 | 5.980  | 94.79  | 36 | 35,9 |
| 52-66326  | 22449 | 6.236  | 98.85  | 36 | 37,4 |
| 52-66332  | 23482 | 6.523  | 103.40 | 36 | 39,1 |
| 52-66338  | 24531 | 6.815  | 108.02 | 37 | 40,3 |
| 52-66344  | 25621 | 7.117  | 112.82 | 38 | 41,6 |
| 52-66349  | 26528 | 7.369  | 116.81 | 38 | 43,0 |
| 52-66356  | 27686 | 7.690  | 121.91 | 38 | 44,9 |
| 52-66362  | 29157 | 8.099  | 128.39 | 38 | 47,3 |
| 52-66367  | 29954 | 8.320  | 131.90 | 39 | 48,0 |
| 52-66373  | 30976 | 8.605  | 136.40 | 39 | 49,6 |
| 52-66379  | 32260 | 8.961  | 142.05 | 40 | 51,0 |
| 52-66385  | 33565 | 9.324  | 147.80 | 40 | 53,0 |
| 52-66391  | 34953 | 9.709  | 153.91 | 40 | 55,3 |
| 52-66393  | 36336 | 10.093 | 160.00 | 42 | 56,1 |
| 52-66398  | 37685 | 10.468 | 165.94 | 43 | 57,5 |
| 52-66400  | 38607 | 10.724 | 170.00 | 44 | 58,2 |
| 52-66407  | 40971 | 11.381 | 180.41 | 46 | 60,4 |
| 52-66407H | 45000 | 12.500 | 198.19 | 49 | 64,3 |



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